



Declaration of Compliance For PEMD

9103110 SK3644 1/1 Carna m/skrue Blød Natur

For plastic food contact articles

This item supplied by HORNBÆK PLAST INDUSTRI A/S is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives:

- Framework regulation 1935/2004/EC on materials and articles intended to come into contact with food
- Directive 2002/72/EC with amendment relating to plastic materials and articles intended to come into contact with foodstuffs
- Commission Regulation (EU) no 10/2011 of 14. January 2011 on Plastic Material and Articles intended to come into contact with food
- Commission Regulation 2023/2006/EC on good manufacturing practice for materials and articles intended to come into contact with food
- Directive 94/62/EC and amendment 2004/12/EC as to content of heavy metals
- European Parliament and Council Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH)

Field of application:

The product is recommended for use under the following applications:

		YES	NO
Intended for:	Dry foods	X	
	Aqueous foods	X	
	Acidic foods	X	
	Alcoholic foods	X	
	Fatty foods	X	
Under the following applications:	+5° C – +70° C	X	
	Cold storage (+5)	X	
	Room temperature	X	
	"Hot fill" (70°C, max. 5 min.)	X	
	"Hot fill" (70-85/90°C, max. 15 min.)		X
	Hot storage (>65°C):		X
	Microwave oven		X

Overall migration test:

This is to certify that the raw materials used in the manufacturing of *this rawmaterial* have compliance status regarding its composition to the Regulation 1935/2004/EEC and directives 2002/72/EEC with amendments 2004/1/EEC, 2004/19/EEC, 2005/79/EEC, 2007/19/EEC and 2008/39/EEC specifying the following migration limits.

Overall migration: < 60 mg/kg



Specific migration test:

Overall and specific migration testing was undertaken on the similar sample in triplicate, using the total immersion procedure (essential to EN 1186 part 8 and 9).

For PEMD : OK

Simulant	Testconditions	Overall migration (mg/dm ²)
3 % acetic acid	10 days at 40 ° C	< 1
10 % ethanol	10 days at 40 ° C	< 1
Olive oil	10 days at 40 ° C	< 3

Colour:

No master batch added to this Product!

Worst Case calculation: No: 46880, Monoethyl-3,5-di-tertbutyl-4-hydroxybenzylphosphonic acid, calcium salt: < 1,0 (SML =6,0)

Heavy Metal:

This is to certify that the substances lead, cadmium, hexavalent chromium and mercury are not added or used in the manufacturing of this Material and are therefore not expected to be present in our products.

For all raw materials used in our production, we have received documentation certifying that the concentration of lead, cadmium, hexavalent chromium and mercury does not exceed 100 PPM and conform to 94/62/EEC with amendments 2004/12/EEC and 2005/20/EEC.

Functional barrier:

No functional barrier is used in the product.

Bisphenol - phthalate

No Bisphenol A or Bisphenol S is added to this product.

In accordance with the Applicable EU Legislation it is the responsibility of the customer to ensure that the product supplied is suitable for the intended use and that the use is in accordance with relevant acts of law, statutory orders and other rules and regulations, including the said Directives

Randers d. 27. august 2015

HORNBÆK PLAST INDUSTRI A/S

Flemming Kristoffersen